



**MISSOURI DEPARTMENT OF TRANSPORTATION
MATERIALS ENGINEERING
Jefferson City, Missouri**

**Test Method
MoDOT T27
DETERMINATION OF CALCIUM OXIDE AND MAGNESIUM
OXIDE IN HYDRATED LIME**

1. SCOPE

This method describes a procedure for determining the Non-Volatile content of Hydrated Lime, and the percentages of Calcium Oxide and Magnesium Oxide in that Non-Volatile.

2. REAGENTS AND APPARATUS

- (a) Platinum Crucible, 20-30 ml volume, with cover
- (b) Reagents and Apparatus as described in [Test Method MoDOT T26](#)

3. PROCEDURE FOR NON VOLATILE

Weigh, to the nearest 0.1 mg, 1 gm of the sample, and transfer to a tarred platinum crucible. Cover the crucible and place in an electric muffle furnace. Bring the furnace to a temperature of 1100-1150°C, and maintain at that temperature for ca 15 minutes. Cool the crucible and residue in a dessicator, and weigh to the nearest 0.1 mg.

4. CALCULATIONS

Calculate the Non-Volatile as follows:

$$\% \text{ Non-Volatile} = \frac{(\text{Weight of Crucible \& Residue}) - \text{Wt. of Crucible}}{\text{Weight of Sample}} \times 100$$

5. PROCEDURE FOR CALCIUM OXIDE AND MAGNESIUM OXIDE

Determine the Calcium and Magnesium in the Hydrated Lime by the procedure described in [Test Method MoDOT T26](#).



6. CALCULATIONS

Make the following calculations:

$$\% \text{ CaO} = \frac{\text{Tca} \times \text{Fca}}{\% \text{ Non-Volatile}} \times 100$$

Report as:

% Calcium Oxide (CaO), based on Non-Volatile

$$\text{MgO} = \frac{(\text{Tmg} - \text{Tca} - \text{K}) \times \text{Fmg}}{\% \text{ Non-Volatile}} \times 100$$

Report as:

% Magnesium Oxide (MgO), based on Non-Volatile

